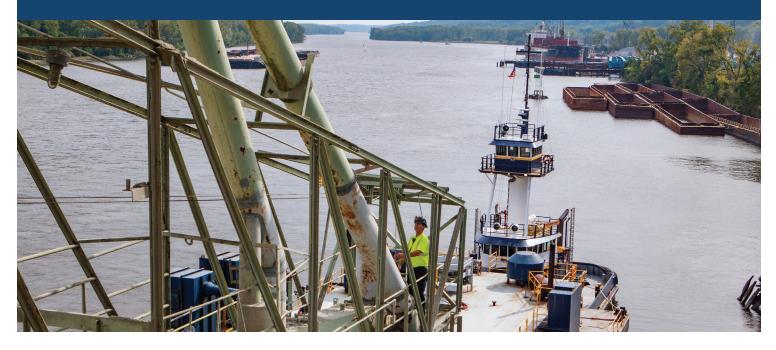
RAVENA CEMENT PLANT

FACT SHEET









The Ravena (NY) cement plant has been a member of the Ravena-Coeymans-Selkirk (RCS) community for more than 60 years as a business leader, and has supported projects locally and across the Northeast since 1962. The plant is both the largest employer and the largest property taxpayer in Southern Albany County. It is also part of Holcim US, a global leader in innovative and sustainable building solutions.

- 150 employees
- 2.2 million metric tons of cement produced annually
- Safety-first culture
- Community-focused approach, supporting local organizations and events, including Coeymans Riverfest, the Ravena Friendship Festival and the local food pantry at St. Patrick's Church.
- Notable projects: World Trade Center Memorial and the new Giants Stadium

Air pollution controls monitored in near real-time make the Ravena facility one of the world's most environmentally friendly cement plants. A three-year project in 2017 brought in dry kiln technology and improved efficiency at the plant, producing the following results:

- Reduced fuel consumption by 42 percent
- Reduced solid waste by 40%
- Created up to 800 construction jobs
- Generated more than \$170 million for the local economy

As part of Holcim US, we play an essential role in accelerating our world's transition to a net zero and inclusive future. Together, we all stand for the following:

- Making cities greener
- Empowering society with smarter infrastructure
- · Becoming a net zero company
- Improving living standards for all
- Building more with less

